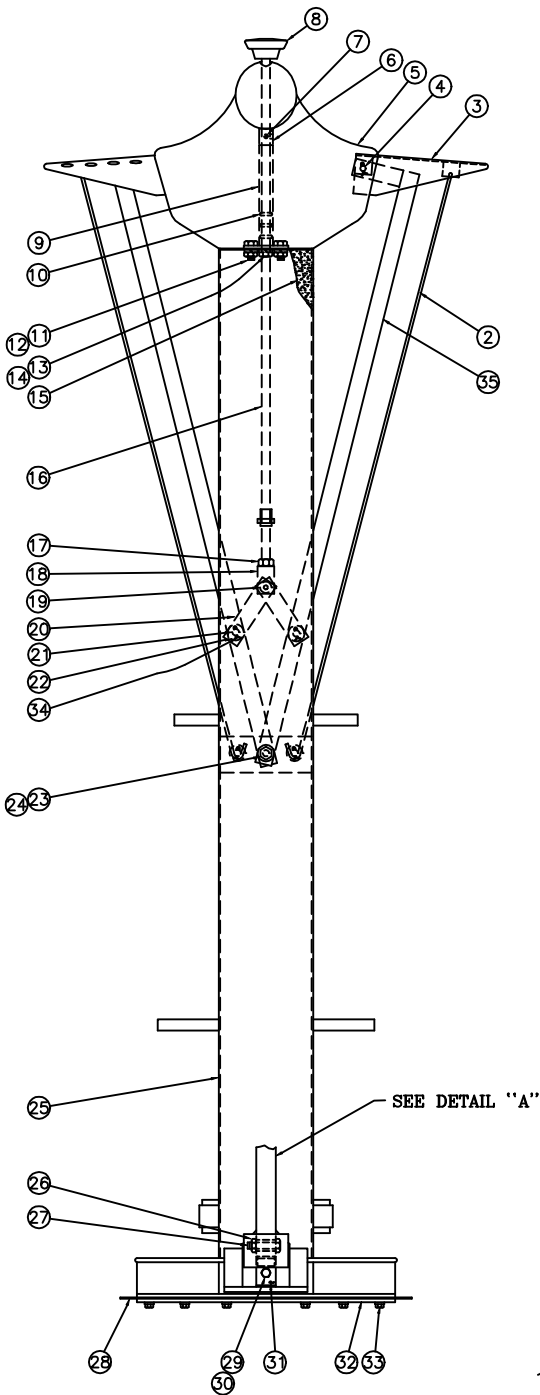
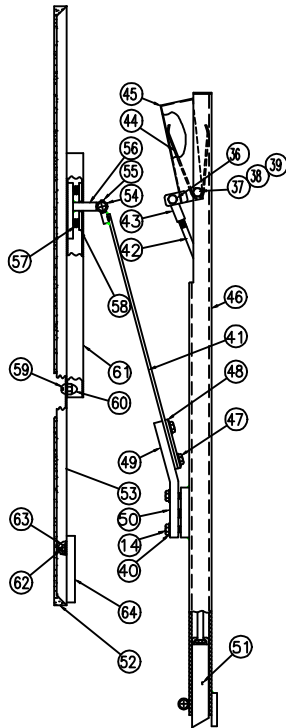


PARTS DIAGRAM

REF. No.	PART No.	DESCRIPTION	No. REQD.	REMARKS
1	A-6521	CLAMP LOCK ASS'Y.	1	
2	30041	EXPANDER STABILIZER WIRE	2	
3	A-6052	EXPANDER WELD.	2	
4	25703-26	1/4"x 1"LG. CLEVIS PIN	2	
5	30040	CASTING	1	
6	30930	SAFETY COLLAR	1	
7	16508-7	SOCKET SET SCREW	2	1/4"-20x 1/4"
8	31266	KNOB	1	
9	A-6053	GUIDE WELD.	1	
10	15097-62	3/8"OD.x 1/4"D."O"-RING	3	
11	16372-2	HEX HD. CAP SCREW	2	1/4"-20x 1/2"LG.
12	16234-9K	HEX KEPS NUT	2	1/4"-20
13	16389-3	3/8"LOCK WASHER	2	
14	16372-6	HEX HD. CAP SCREW	4	1/4"-20x 3/4"LG.
15	22391	FOAM APPROX. 1 1/2 SHT.	1 1/2	
16	30007	OPERATING ROD	1	
17	16355-8	HEX JAM NUT	1	3/8"-16
18	A-6045	ROD END WELD.	1	
19	16050-6	STRIPPER BOLT	1	
20	29985	EXPANDER BRACKET	2	



REF. No.	PART No.	DESCRIPTION	No. REQD.	REMARKS
21	25703-9	1/4"x 3/4"LG.CLEVIS PIN	2	
22	16388-2	1/4"FLAT WASHER	8	
23	16355-2	HEX JAM NUT	4	5/16"-18
24	16388-22	5/16"FLAT WASHER	2	
25	A-6058	FORM WELD.	1	
26	18445-4	LOCK NUT	1	3/8"-16
27	16372-20	HEX HD. CAP SCREW	1	3/8"-16x 1 3/4"LG.
28	28837	ROTARY FORM SEAL	1	
29	16372-48	HEX HD. CAP SCREW	1	3/8"-16x 1 1/2"LG.
30	16388-9	3/8"FLAT WASHER	1	
31	30546	LOCK STOP BLOCK	1	
32	30104	FORM GASKET RETAINER	1	
33	27231-1	#8x 1/2 SELF DRILL SCREW	6	
34	16654-14	COTTER PIN	6	
35	A-6054	EXPANDER ARM WELD.	2	
36	30541	STUD	1	3/16"DA.x 1 1/8"LG.
37	30540	STUD	1	3/16"DA.x 1 3/8"LG.
38	16566-1	#10-24 ACORN NUT	4	
39	16389-2	#10 LOCK WASHER	4	
40	16388-20	FLAT WASHER	4	3/16" ZINC PLATED
41	A-6520	CLAMP SPRING & PIVOT WELD.	1	
42	A-6203	LOCK RELEASE ROD WELD.	1	
43	30539	ROD ADJUSTER	1	
44	30532	SPRING	1	
45	A-6201	HANDLE WELDMENT	1	
46	A-6522	HANDLE HOLDER WELD.	1	
47	16372-3	HEX HEAD CAP SCREW	2	1/4-20 x 5/8"LG.
48	20832	STRESS PLATE	1	
49	20835	CLAMP SPRING ADAPTER	1	
50	16508-11	SET SCREW	1	3/8-16 x 3/8"LG.
51	A-6202	LOCK WELDMENT	1	
52	30042	FOAM	1	
53	20863	FRONT CLAMP BLADE	1	
54	16457-22	PIVOT PIN	1	3/8"DA.x 2 3/4"LG.CRS.
55	17776-7	SPRING PIN	1	1/16" x 1/2"LG.
56	A-6513	SLIDE WELDMENT	1	
57	25494	SPRING	2	
58	20834	SLIDE PLATE	1	
59	16387-10	ROUND HEAD SCREW	2	1/4-20 x 3/8"LG.
60	16566-3	ACORN NUT	2	1/4-20 NICKEL PLATE
61	20836	SLIDE TRACK	1	
62	16387-92	ROUND HEAD SCREW	2	#6-32 x 5/8"LG.
63	16234-20K	HEX KEPS NUT	2	#6-32 ZINC PLATED
64	20588	BUMPER	1	



DETAIL "A"